



**PRODUCT DATA SHEET**

Date: 05/13/2024

**Spinnaker**  
 550 Summit Avenue  
 Troy, Oh 45373  
 800 543-9452

**3.3 mil Durable Polypropylene \*\* B-122<sup>TM</sup>F \*\* 40# liner**

Item#: 0041896

----- TRIMLESS PROGRAMS -----

Recommended Print Type(s) to Test	Dist. Ctr	Length	Min. Width	Core
Domino (UV Inkjet)	Troy, Ohio	5 K	3"	3"
Durst US (UV inkjet)	Troy, Ohio	2.5 K	3"	3"
EFI <sup>TM</sup> Jetrion® (UV Inkjet)	Troy, Ohio	10 K	4"	3"
Impact Films				
Screen Americas (UV Inkjet)				
Thermal Transfer Films				
Flexo				

**Facestock: 3.3 mil Durable Polypropylene**

A top coated matte white, biaxially-oriented polypropylene film suitable for outdoor applications of up to two years. It is appropriate for use where durability, strength, and superior thermal transfer or dot matrix printability are key.

**Typical Value**

Basis Weight:	40.0 #/3300 ft <sup>2</sup>
Caliper:	3.3 mils
Tensile MD/CD:	14,500 / 13,000 PSI
Elongation @ Break MD/TD:	50 / 60%
Opacity:	91%

**Adhesive: B-122<sup>TM</sup>F**

A clear all temperature acrylic adhesive featuring excellent adhesion to a variety of surfaces with film facestocks. It covers a broad temperature range and has excellent converting characteristics on press. The high initial tack of B-122F to low surface energy polyolefins makes it an ideal for blow on applications

**Typical Value**

Coat Weight:	13 #/3300 ft <sup>2</sup>
Coat Weight:	19.24 grams/m <sup>2</sup>
Caliper:	.6 mils
Adhesion to Stainless Steel, oz. (90° Peel):	24
Loop Tack, oz.:	47
Service Temperature:	-65 to 200 °F
Minimum Application Temperature:	-10 °F
Shear (1000g):	75 minutes

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Release Liner: **40# liner**

A bleached, calendered liner featuring excellent die cutting and stripping characteristics. Recommended for use in roll-to-roll applications.

Basis Weight:

**Typical Value**

41 #/3000 ft<sup>2</sup>

Caliper:

2.5 mils

Tensile MD/CD:

34 / 21 #/inch

Tear MD/CD:

34 / 36 grams

Opacity:

69 max%

**Total Product Caliper:** 6.4 mils

**Product Basis Weight Per MMSI:** 206.53 #

**Shelf Life:** 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104*

*For samples or other questions please call your Sales Representative.*

**Important Notice**

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(\*).

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